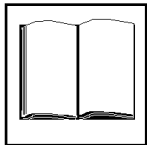


# LIC P Series Epoxy Primer

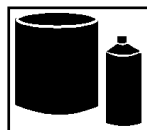


## DESCRIPTION



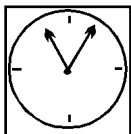
LIC P Series primers are formulated for excellent corrosion resistance, water resistance and tenacious adhesion over a variety of substrates.

## COMPONENTS



- LIC P . . . . .Epoxy Primer
- EKP . . . . .Epoxy Activator
- X01/ X02 . . . .Exempt Reducer
- 171-174 . . . .Urethane Reducer

## POT LIFE @ 77°F



6 hours

## MIXING RATIO



LIC P Epoxy Primer must be activated. Mix 1 part LIC P Epoxy Primer Base to one (1) part EKP Activator. Use unreduced for brush, roll, or airless spray. For air spray, reduce 25% with urethane reducer or X01/X02 in 3.5 VOC compliant areas.

## CLEAN UP

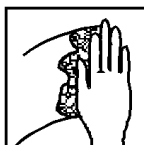


Valspar Refinish 100 Thinner  
(Check local regulations)

## SUBSTRATES



- Properly Prepared OEM Surface
- Properly Prepared Steel and Aluminum

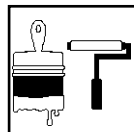


## SURFACE PREPARATION

- Wash surface with mild detergent and water.
- Rinse and dry surface.
- Wipe surface with 155 SunPrep or 170 AquaClean and wipe dry with clean cloth before product flashes.
- Sand and featheredge substrate.
- Clean surface with 156 SunPrep or 170 AquaClean and wipe dry with clean cloth before product flashes.



## APPLICATION



May be applied by brush, roll, or spray. Brushing or rolling recommended only on small areas. Use unreduced for brush, roll, and airless spray. Apply with a foam or cigar roller. Load roller with paint and apply with a gentle surface pressure. (Do not press the roller firmly on the surface.) Use airless spray tips between .013" and .017" in diameter, depending on spray pressure and job conditions.

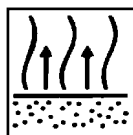
### For Air Spray

- Spray 2 - 3 medium wet coats
- Allow 10 -15 minutes flash time between coats

## DRY TIMES

### AIR DRY @ 77°F AND 85% R.H.

Tack Free . . . . . 1.5 hours  
To Topcoat . . . . . 2 hours  
To Recoat w/o scuff . . . . 48 hours



# LIC P Series Epoxy Primer

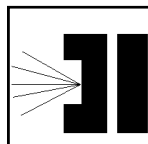
**LIC**<sup>TM</sup>  
BRAND



## GUN SETUPS

### CONVENTIONAL/HLVP

Gravity Feed	1.8 mm - 2.0 mm
Siphon Feed	1.8 mm - 2.2 mm



## AIR PRESSURES

### Conventional @ Gun

	PANEL	OVERALL
Gravity Feed	30-35 psi	35-45 psi
Siphon Feed	35-45 psi	45-55 psi

HLVP @ Cap ..... 8-10 psi ..... 8-10 psi

## PHYSICAL DATA

VOC	3.5 lbs/gal 420 gr/ltr
Volume Solids	52.6% Average
Theoretical Coverage	750 F <sup>2</sup> /gal @ 1 mil
Flash Point	-4 F°

## SAFETY



Before using any Valspar Refinish product, be sure to read all MSDS and application instructions and warnings. Always wear a properly fitted air purifying respirator with organic vapor cartridges and particulate filter or a fresh air respirator (depending on product selection), eye protection, gloves and protective clothing during application and until vapors are exhausted. Do not permit anyone without protection in the painting area. This product is intended for use by a professionally trained painter. **Keep out of the reach of children.**

**Valspar**<sup>®</sup>  
REFINISH

IMPORTANT: The data on this sheet represent typical values obtained by the methods indicated. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. Unless Valspar agrees otherwise in writing, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Unless Valspar agrees otherwise in writing, Valspar's only obligation for any defect in this product under any warranty that Valspar provides or under any other legal theory will be to replace the defective product, or to refund its purchase price, at Valspar's option.